

# Metallization of GaN semiconductors

- Critical Issues

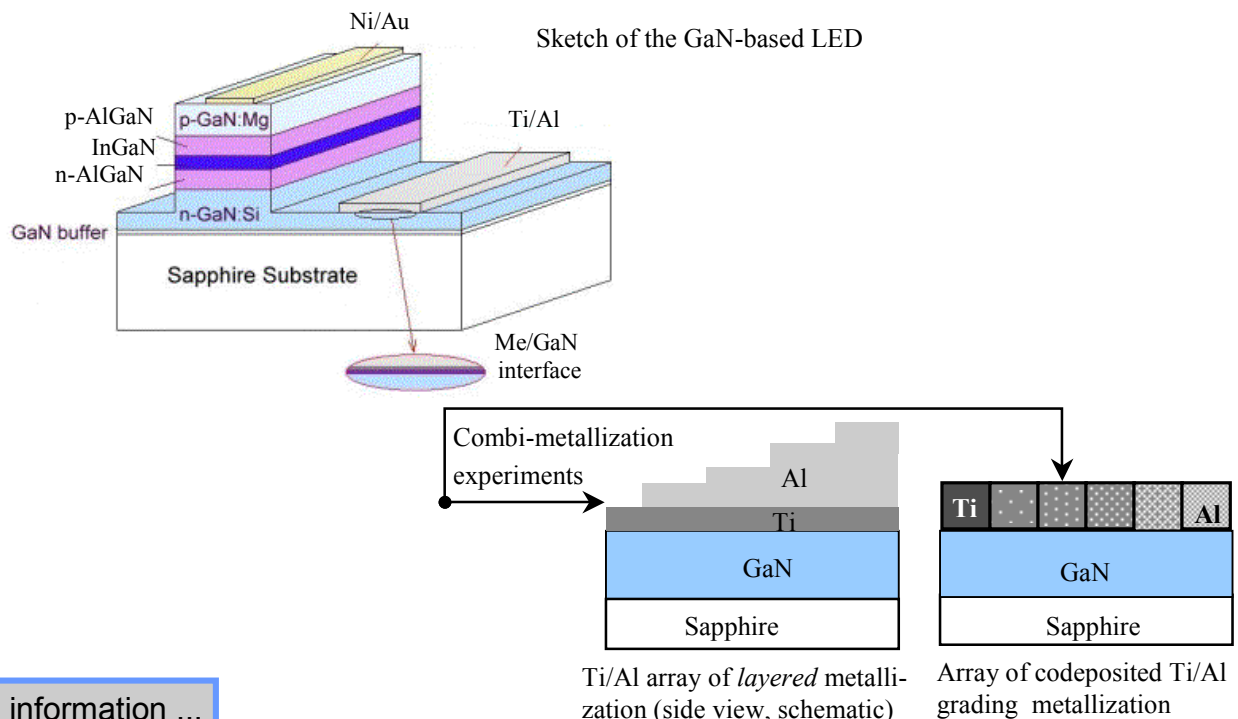
- Gallium nitride based wide band-gap semiconductors find increasing applications in optical (blue LED's, lasers, detectors) and microelectronic (high-temperature, high-power, and high-frequency transistors) devices. However, the performance of GaN-based devices is limited by several materials and engineering problems, including the difficulty in making low-resistance, thermally stable metal contacts, especially to p-type GaN and AlGaN alloys.

- Research Strategy:

- The approach is to: 1) better understand and quantify the relationship between the resistance of metal contacts to GaN and the fundamental compositional, microstructural and electronic properties of the metal/semiconductor interface and the near/interface GaN layer. The choice of layer composition sequence in the arrays will be guided by thermodynamic and kinetic modeling of selected metal/GaN systems.

- Research highlights:

- Current research focuses on library design for contacts to n-GaN, including the optimization of contact resistivity as a function of metallization with variations of: i) semiconductor properties (doping levels, surface preparation); ii) metallization scheme (Ti/Al layer sequence, metal layer thickness and alloy composition); iii) processing schedule (annealing temperature, time, and ambient gas). Working with the NIST Chemical Sciences and Technology Laboratory, we will develop methods to identify library elements with promising properties.



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